



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-18-5

Job Sheet 181866



Part No: C3-18-5

Job Qty: 20 ea

Part Name: Boss



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C3-18-5 Rev 3 IPP Rev A 18.04.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Machining-3		18/10/18
110	CNC Lathe	20 pcs	9/21/18	9/21/18	0.00	10.00	MORI SL-154		18/10/18
120	QC	20 pcs	9/21/18	9/21/18	0.00	0.00	QC2 Machining-4		18/10/18
130	QC	20 pcs	9/21/18	9/21/18	0.00	0.00	QC8 Machining-4		18-10-12
140	Packaging	20 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		18-10-12
150	QC21-SA	20 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21

Part Op 110 - 1-Machine as per DWG. FC005 FOLIO REV: _____ DWG REV: _____ 2-Debur

OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.250	1018 Round Bar 1.250	.7800 ft (.039 ea)	90-Start up Operation	5033396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.250	1	13	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

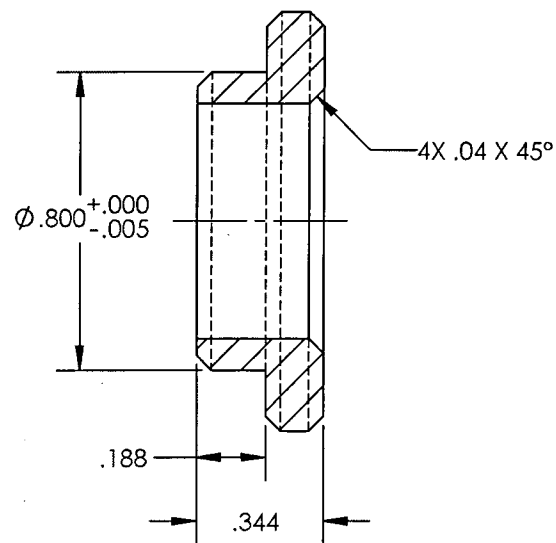
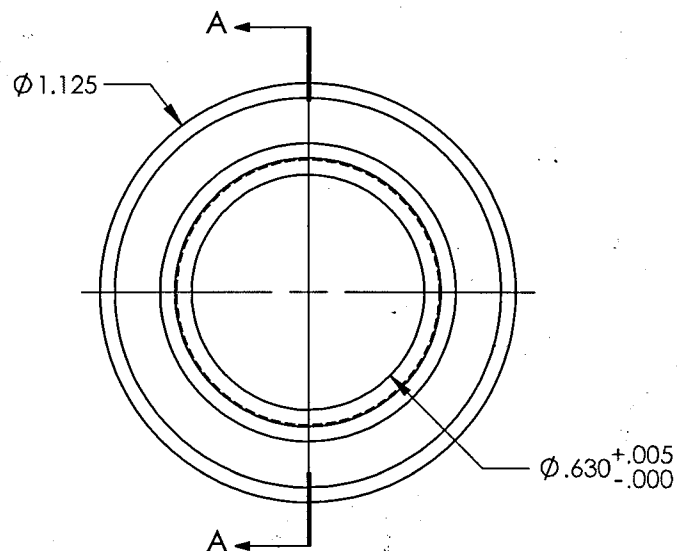
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OTHER : ☐																									

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

 RED BARN MACHINE	
TITLE BOSS	
DWG NO. C3-18-5	
REV 3	
MAT'L 1018	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL	
SCALE 2:1	DATE 12/4/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-18-5	1	BOSS	1018	Ø1-1/8 X 1/2	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

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 1270 Aberdeen Street
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S116808



Part: C3-18-5

Job No: 181866

Serial No/Batch: S116808

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 10/09/18

FAULT CATEGORY

Defect Defect/Unqualified Defect/Unclear	<table style="width: 100%; border: none;"> <tr><td>☐</td><td>Power Loss/Surge</td></tr> <tr><td>☐</td><td>Folio/Program</td></tr> <tr><td>☐</td><td>Grain</td></tr> <tr><td>☐</td><td>Weld</td></tr> <tr><td>☐</td><td>Wrong Stock Pulled</td></tr> <tr><td>☐</td><td>Out of Sequence</td></tr> <tr><td>☐</td><td>Off-set</td></tr> <tr><td>☐</td><td>Mislabeled</td></tr> <tr><td>☐</td><td>Fit/Function</td></tr> <tr><td>☐</td><td>Misaligned/off center</td></tr> </table>	☐	Power Loss/Surge	☐	Folio/Program	☐	Grain	☐	Weld	☐	Wrong Stock Pulled	☐	Out of Sequence	☐	Off-set	☐	Mislabeled	☐	Fit/Function	☐	Misaligned/off center	<table style="width: 100%; border: none;"> <tr><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Outside Dimensions</td></tr> <tr><td>☐</td><td>Over/Under tolerance</td></tr> <tr><td>☐</td><td>Part Incorrect</td></tr> <tr><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Part Moved</td></tr> <tr><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Misread</td></tr> <tr><td>☐</td><td>Turning Sequence</td></tr> </table>	☐	Positioned Wrong	☐	Outside Dimensions	☐	Over/Under tolerance	☐	Part Incorrect	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence
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